

Work Order ID 59539

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Item ID: D205-641-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Ground Handling Wheel

Start Date: 6/07/10 Start Qty: 5.00



Cust Item ID:

Required Date: 6/08/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002

S. Solis

H for BG 10/06/07

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-6-10 sl (SU)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S. Solis

(TS)

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Required Date: 6/08/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-641-011 Location: <u>ME-D</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PC 4/6/10 (5)

10/06/10 JF
MF
10-6-10

Picklist Print

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Work Order ID: 59539

Parent Item: D205-641-011

Parent Item Name: Ground Handling Wheel

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
IPP K Rev D dwg 09.01.28 EC verified by:DD

Start Date: 6/07/10

Required Date: 6/08/10

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2570
Bushing

8
359417 10-6-10 S

Location Loc Qty Loc Code

ST018 94
58177 94

D3405-041
Lug Assembly

110 Each 8.0000

1
5
10-6-10 S

Location Loc Qty Loc Code

ST474 8
57726 8

D3405-043
Lug Assembly

110 Each 10.0000

1
5
10-6-10 S

Location Loc Qty Loc Code

ST474 10
53888 1
57727 9

AN4C47A
Bolt

110 Each 53.0000

4
20
10-6-10 S S

Location Loc Qty Loc Code

ST361 53
114653 53

20

Picklist Print

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Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
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Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	4,044.000	4	20			



nut



10-6-10 SP (52)

Location	Loc Qty	Loc Code
ST139	2	
111827	2	
ST300	4029	
113422	68	
114523	953	
114718	1000	
114784	2000	
9063	8	
ST463	13	
107478	13	